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China Mercruiser  
*502 EFI Engine*  
*Building Part 7:*  
*Installing*  
*Heads, Head*  
*Gaskets, Head*

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~~502 Engine~~  
~~Bolts, Rockers,~~  
~~\u0026 Setting~~  
~~Lash Mercruiser~~  
~~502 EFI after~~  
~~new GM~~  
~~performance~~  
~~Heads and~~  
~~lifters 6 Most~~  
~~Common~~  
~~Mercruiser~~  
~~Problems~~ How to  
perform basic  
maintenance on a  
7.4 L MPI

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to replace a  
thermostat on a~~*

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~~5.0L Mercruiser~~

~~MPI | My Boat~~

~~DIY DONZI~~

*CLASSIC 22 BIG  
BLOCK 502 FIRST  
START UP AFTER  
TOP END REBUILD*

Comparing Hardin  
Marine Gen 7 Sea  
Pump for 350,  
496 and 502 Mag  
vs. OEM Mercury  
Mercruiser 575  
sci 502 Big

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~~Block Chevy Full~~

~~Dyno Pull~~ **632**

**Chevy Big Block**

**Boat Engine**

**Startup How to**

**dock a single-**

**engine**

**inboard/outdrive**

**boat stern-first**

496 Stroker

start up and

break in

Mercruiser **What**

**it's like to**



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~~502 Engine Diagram~~  
~~ride in an MTI~~  
~~48' \"UFO\" Twin~~  
~~1350 Mercury~~  
~~Racing 152MPH HD~~  
~~Engine Build~~  
~~Competition SBC~~  
~~in 17 min 10 sec~~  
*The Submarine*  
~~Big Kid~~  
~~Powersports 'How~~  
~~To': Remove a~~  
~~Mercruiser~~  
~~Outdrive Marine~~  
~~Chevy big block~~

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~~454 First Start  
PROCHARGER  
INSTALLATION ON  
A 7.4 MERCUISER  
ENGINE AT  
BOOSTPOWER  
MARINE~~

*Mercruiser  
305, 350 5.0, 5.7  
V8 Winterization  
in 5 Minutes.  
Mercruiser 502  
mag (salt water  
motor)*

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~~502 Engine~~  
Mercruiser 502  
mag (salt water  
motor)

### **Winterizing**

### **Engine**

Mercruiser  
electrical  
Troubleshooting  
mercruiser 502  
start up  
~~Mercruiser 502~~  
~~mag (salt water~~  
~~motor) Engine~~  
Building Part 3:

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Installing  
Crankshafts  
Mercruiser 502  
Engine Diagram

Note 1:

454/502/8.2L

Models Only-Test  
spring pressure  
with inner and  
outer spring  
assembled. Note

2: 7.4L Models  
Only Test spring  
pressure with

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502 Engine  
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damper shield

installed. 454

CID / 7.4L / 502

CID / 8.2L

Engine

Specifications

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engine diagram

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your Inboard or  
Sterndrive  
Diagram  
application.

Having spent  
more than 25  
years as  
mechanical  
engineers for  
Mercruiser while  
designing a  
variety of  
different Marine  
Exhaust & Marine

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GM 502 V-8  
1990-1992 502

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electric  
structure

consists of  
various distinct  
parts. Each  
component ought  
to be placed and

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connected with different parts in particular way. If not, the arrangement will not work as it should be.

Mercruiser

Wiring Diagram |

Wirings Diagram

The 502 Magnum

HO or High

Output



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502 Engine  
Diagram

Mercruiser engine produces a whopping 430 horse power. This big block 8.2-liter V8 engine has a full-throttle range between 4,600 and 5,000 rpm. The bore and stroke is 4.47 x 4 inches and the

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compression  
ratio is 8.75:1.  
Diagram  
The engine runs  
on 87 octane  
fuel.

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Mercruiser 7.4L  
MPI MIE (L29)  
GEN. VI GM 454  
V-8 1998-2000

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If installing on MerCruiser Inboard, brown/white wire is taped back at engine end, or it may be used for an accessory (limit 5 amperes) NOTE 2: An accessory fuse panel may be connected at this location.



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Mercruiser 5.0

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correct parts.

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